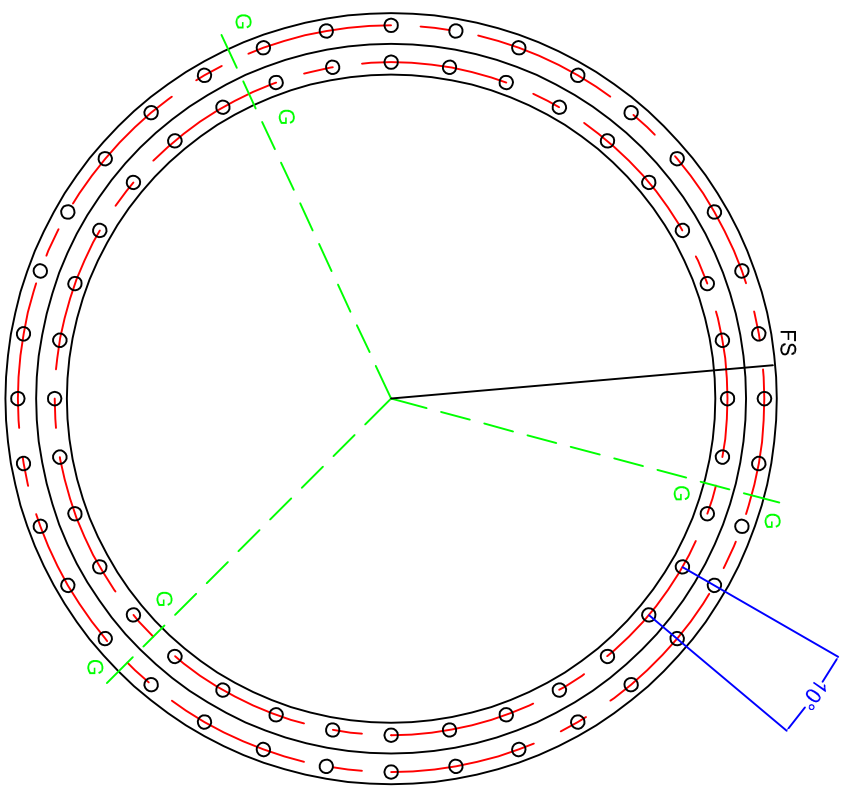
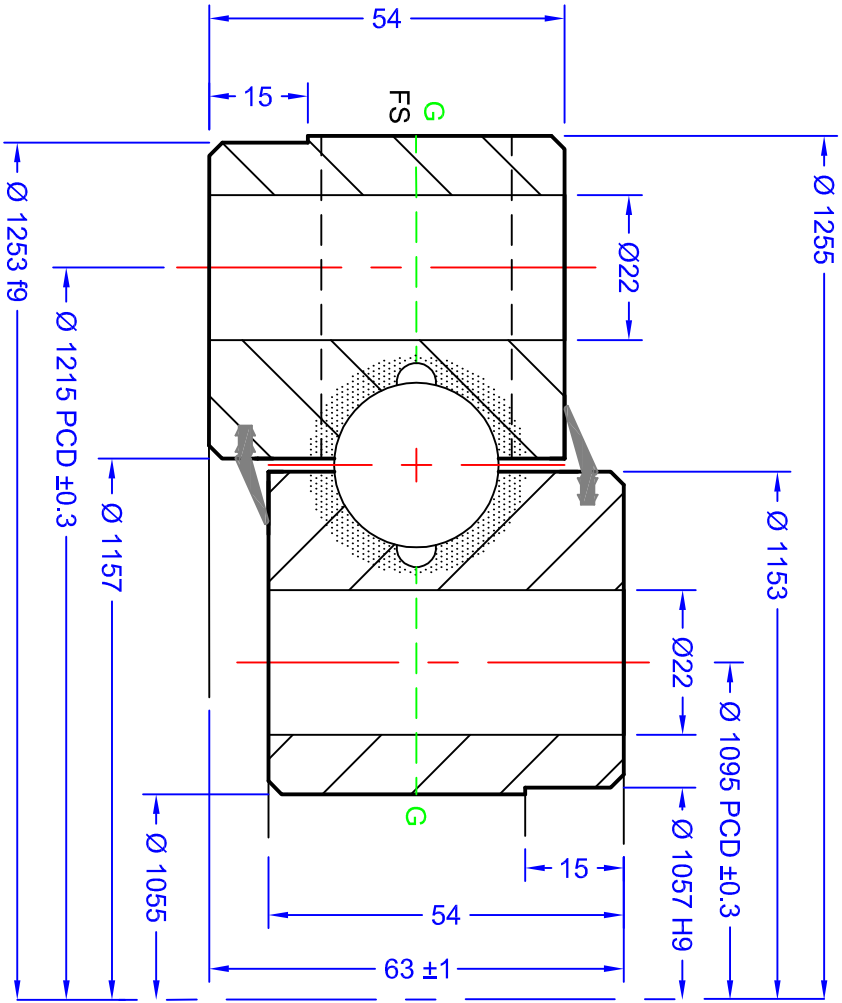
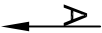


GEN. TOLERANCES	0.5 - 6	±0.1	6 - 30	±0.2	30 - 120	±0.3	120 - 315	±0.5	315 - 1000	±0.8	1000 - 2000	±1.2	2000 - 4000	±2	4000 - 8000	±3
GEN. MACHINING		0.4		1.6		3.2			12.6		25 ROUGH					



VIEW ON 'A' SHOWING DRILLING PATTERN AND OTHER DETAILS

GEAR DATA		Designed in accordance with designated QCB SLEWING RING STANDARDS				REV	DATE	MODIFICATION	REVISD BY
HARDENED GEAR		Non tolerated dimensions to ISO 2768-1 m							
NUMBER OF TEETH (Z)		All burrs and sharp edges to be removed; Standard corner chamfer 1mm x 45°							
PRESSURE ANGLE (α)		Internal radial and axial clearance figures to QCB standard 2014 or revisions thereof							
ADDENDUM COEFFICIENT (x)		The HARDNESS GAP is to be indicated by stamped letter R or a PAINT mark on the exterior surface							
PROFILE CORRECTION (µm)		The high point of gear eccentricity to be indicated by GREEN or BLUE paint on 3 teeth							
TRUNCATION (mm)		BOLT DATA							
PITCH CIRCLE DIAMETER		INNER	36 =	MOUNTING HOLES	Ø 22	<div><div><div><div><div>QCB</div><div>Bearings</div></div><div><div>SLEWING</div><div>RINGS &amp;</div><div>DRIVES</div></div></div><div><div>Imported by NBC Group Ltd</div><div>Orleton Lane, Wellington, Telford, TF1 2BG, UK</div><div>P: 01962 222300 F: 01962 242938</div><div>www.nbgroup.co.uk</div></div></div><div><div>QCB® is a registered trademark of NBC Group Ltd</div><div>QCB RS 11/2016</div></div><div><div>DRAWN: LW</div><div>DATE: 26/01/2016</div><div>CHECKED: LJM</div></div></div>			
		OUTER	36 =	MOUNTING HOLES	Ø 22				
			G'	GREASE HOLES	2 x 3 M8				
			FS	LOADING PLUG	R				
				SEAL SIZE	TBA				
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