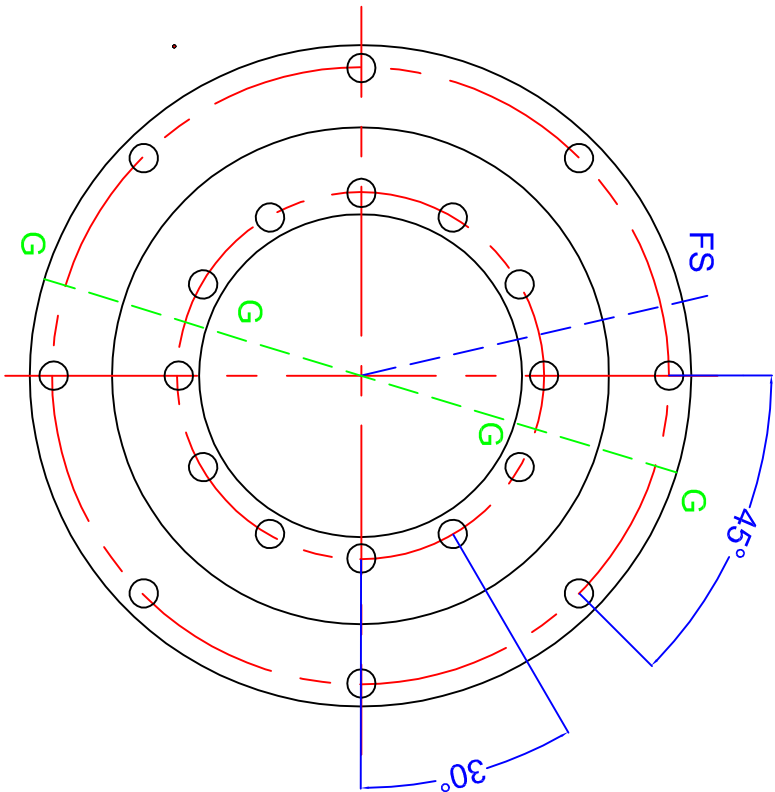
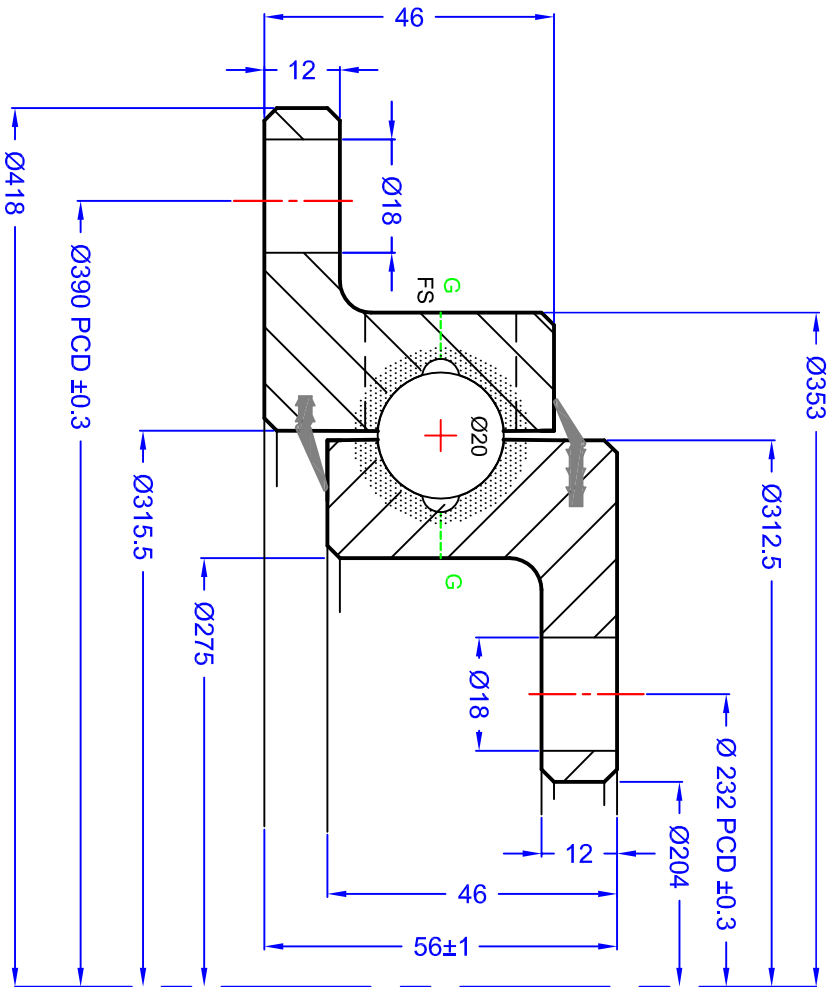
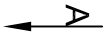


GEN. TOLERANCES	0.5 - 6	±0.1	6 - 30	±0.2	30 - 120	±0.3	120 - 315	±0.5	315 - 1000	±0.8	1000 - 2000	±1.2	2000 - 4000	±2	4000 - 8000	±3
GEN. MACHINING		0.4		1.6	3.2		6.3		12.6		25 ROUGH					



VIEW ON 'A' SHOWING DRILLING PATTERN AND OTHER DETAILS

GEAR DATA				SPUR		Designed in accordance with designated QCB SLEWING RING STANDARDS													REV	DATE	MODIFICATION		REVISED BY	
HARDED GEAR		NO		Non tolerated dimensions to ISO 2768-1 m																	Imported by NBC Group Ltd			
NUMBER OF TEETH (z)			MODULE (m)	All burrs and sharp edges to be removed; Standard corner chamfer 1mm x 45°																	Orleton Lane, Wellington, Telford, TF1 2BG, UK			
PRESSURE ANGLE (α)			DP	Internal radial and axial clearance figures to QCB standard 2014 or revisions thereof																	P: 01952 222300 F: 01952 242938			
ADDENDUM COEFFICIENT (x)				The HARDNESS GAP is to be indicated by stamped letter R or a PAINT mark on the exterior surface																	www.nbcgroup.co.uk			
PROFILE CORRECTION (y)				The high point of gear eccentricity to be indicated by GREEN or BLUE paint on 3 teeth																				
				BOLT DATA																				
TRUNCATION (km)				Fz (Normal)	KN	INNER	12 =	MOUNTING HOLES	Ø 18	TURNING TORQUE		AXIAL PLAY	0.07-0.17 mm											
				Fz (Max)	KN	OUTER	8 =	MOUNTING HOLES	Ø 18	MATERIAL		RADIAL PLAY	0.07-0.17 mm											
PITCH CIRCLE DIAMETER			mm																					
MEASUREMENT ON K TEETH			mm																					
RUNOUT NOT HARDED/HARDED																								
													</											