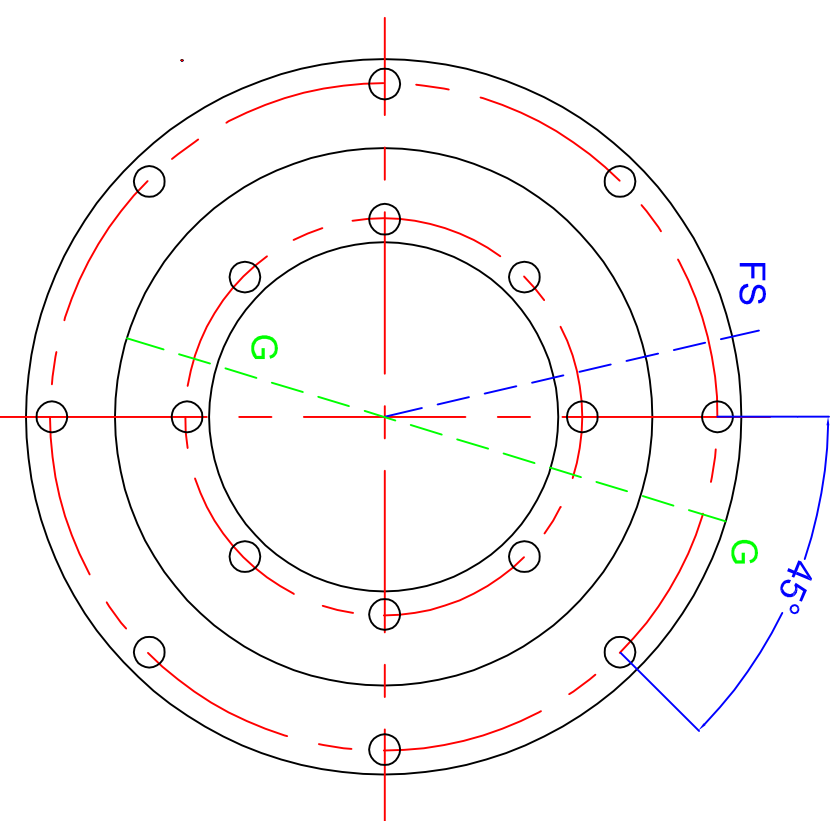
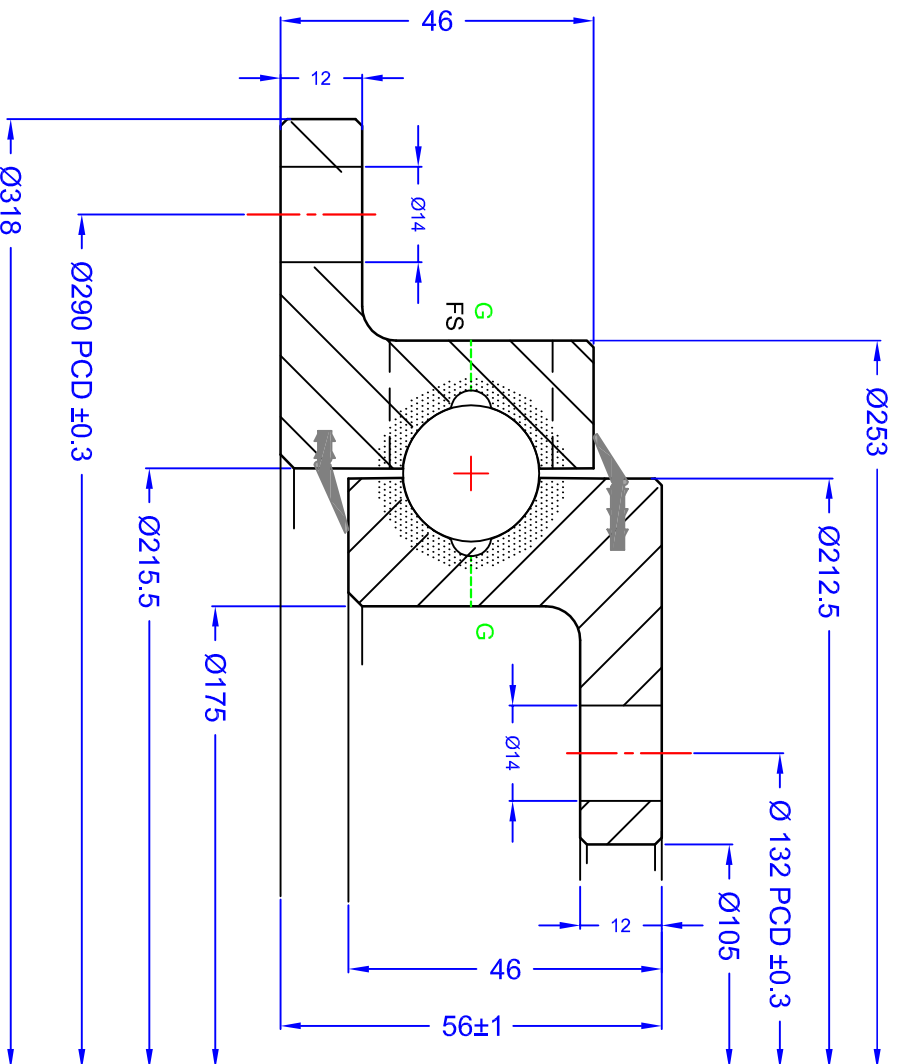
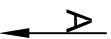


GEN. TOLERANCES	0.5 - 6	±0.1	6 - 30	±0.2	30 - 120	±0.3	120 - 315	±0.5	315 - 1000	±0.8	1000 - 2000	±1.2	2000 - 4000	±2	4000 - 8000	±3
GEN. MACHINING	✓	0.4	1.6	✓	3.2	✓	6.3	✓	12.6	✓	25 ROUGH	✓		✓		



DESIGNED IN ACCORDANCE WITH DESIGNATED QCB SLEWING RING STANDARDS									
GEAR DATA		SPUR		All purns and sharp edges to be removed; Standard corner chamfer 1mm x 45° Non toleranced dimensions to ISO 2768-1 m Internal radial and axial clearance figures to QCB standard 2014 or revisions thereof The HARDNESS GAP is to be indicated by stamped letter R or a PAINT mark on the exterior surface The high point of gear eccentricity to be indicated by GREEN or BLUE paint on 3 teeth					
HARDENED GEAR		NO							
NUMBER OF TEETH (z)		MODULE (m)							
PRESSURE ANGLE (α)		DP							
ADDENDUM COEFFICIENT (x)									
PROFILE CORRECTION (y)		CALCULATED GEAR STRENGTH							
TRUNCATION (kn)		Fz (Normal)		KN					
PITCH CIRCLE DIAMETER		Fz (Min)		KN					
MEASUREMENT ON K TEETH		Phi Diameter		mm					
RUNOUT NOT HARDENED/HARDENED									
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OCB or NBC DRAWING NUMBER		DRAWN: LJM	
FUN 318 20 00 CC LM		DATE: 13/04/2018	
		CHECKED: LJM	
		OCB RS 11/2016	