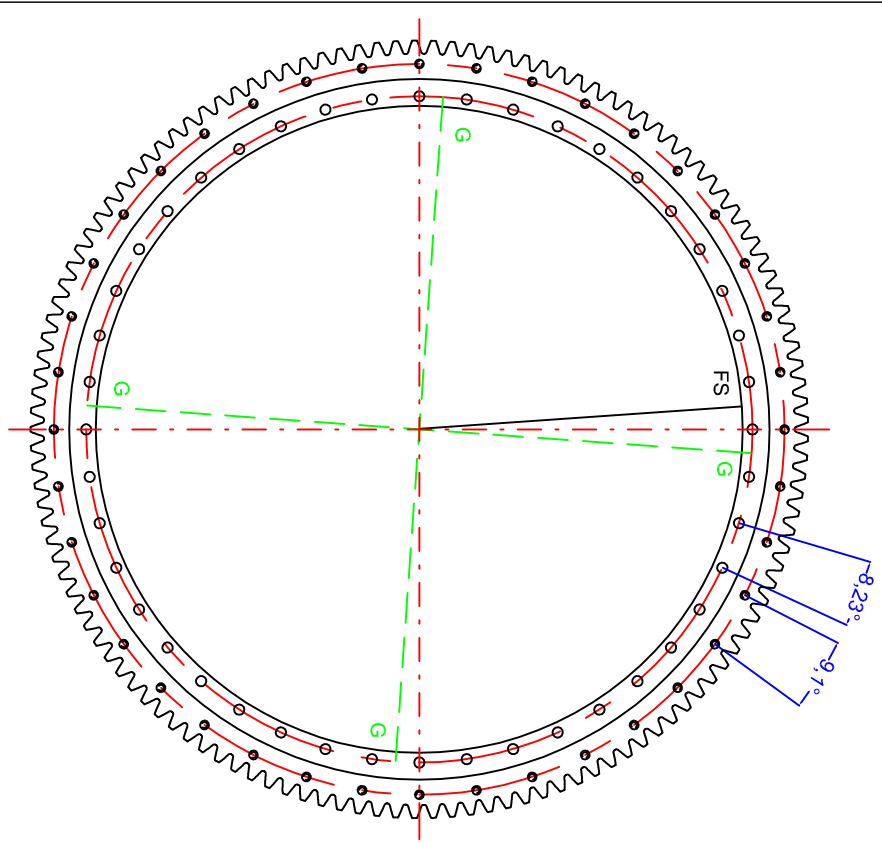
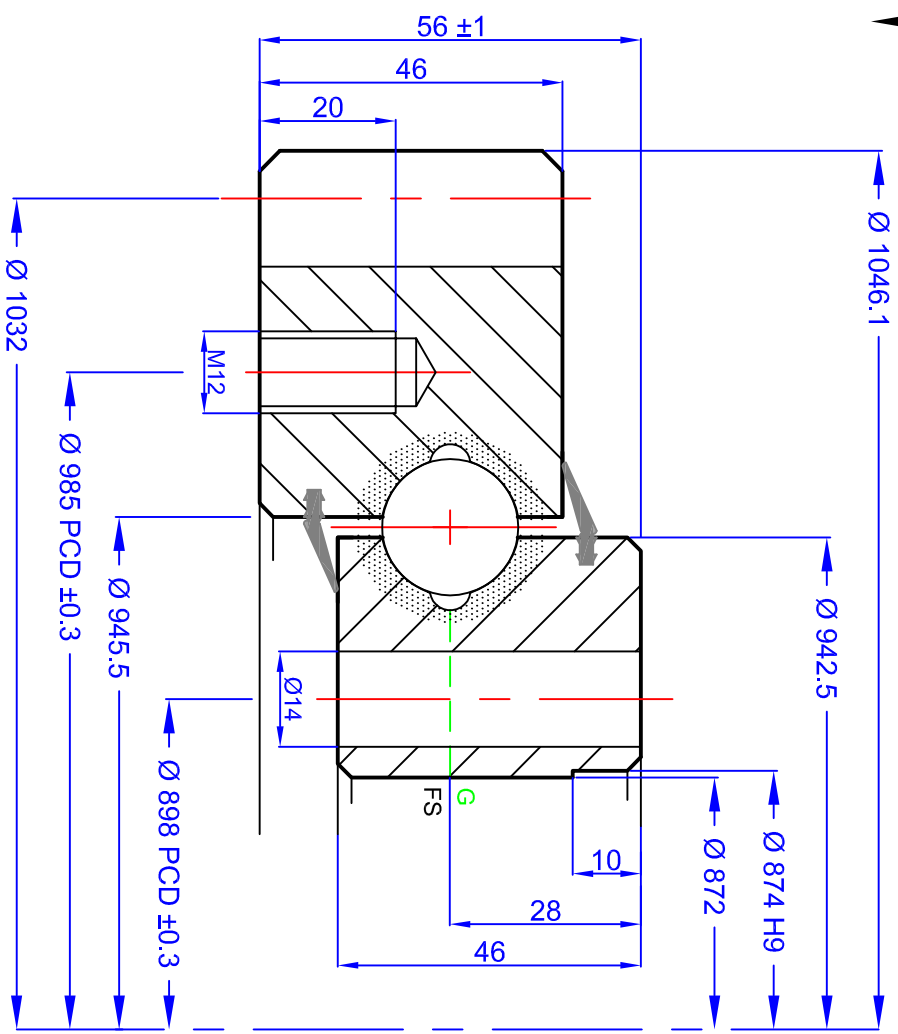


GEN. TOLERANCES		0.5 - 6	±0.1	6 - 30	±0.2	30 - 120	±0.3	120 - 315	±0.5	315 - 1000	±0.8	1000 - 2000	±1.2	2000 - 4000	±2	4000 - 8000	±3
GEN. MACHINING	√	0.4	√	1.6	√	3.2	√	6.3	√	12.6	√	25 ROUGH	√		√		

A



VIEW ON 'A' SHOWING DRILLING PATTERN AND OTHER DETAILS

**GEAR DATA**

SPUR	WORM	HELICAL
NO	NO	8
129	MODULE (m)	2.0
20°	DP	20
0	ADDENDUM COEFFICIENT (a)	0
0	PROFILE CORRECTION (x <sub>m</sub> )	0
-0.95 mm	TRUNCATION (r <sub>m</sub> )	KN
1032 mm	PIITCH CIRCLE DIAMETER	KN
mm	MEASUREMENT ON K TEETH	mm
	RUNOUT NOT HARDENED/HARDENED	

**BOLT DATA**

INNER	44 =	MOUNTING HOLES	Ø 14	AXIAL PLAY	0.12-0.28 mm
OUTER	40 =	MOUNTING HOLES	M12	RADIAL PLAY	0.12-0.28 mm
GREASE HOLES	G'		4 X M8	TURNING TORQUE	Nm
LOADING PLUG	FS			MATERIAL	42CrMo4 Q&T
SEAL SIZE	TBA			WEIGHT	77 kg (est)

REV	DATE	MODIFICATION	REVISED BY
1			



SLEWING RINGS & DRIVES

Imported by NBC Group Ltd  
 Orleton Lane, Wellington, Telford, TF1 2BG, UK  
 P: 01962 222300 F: 01962 242938  
 www.nbcgroup.co.uk

SEG 1050 20 01 AA LM

DRAWN:	LW
DATE:	25/01/2016
CHECKED:	LM

© NBC GROUP LTD. NOT TO BE COPIED WITHOUT PERMISSION