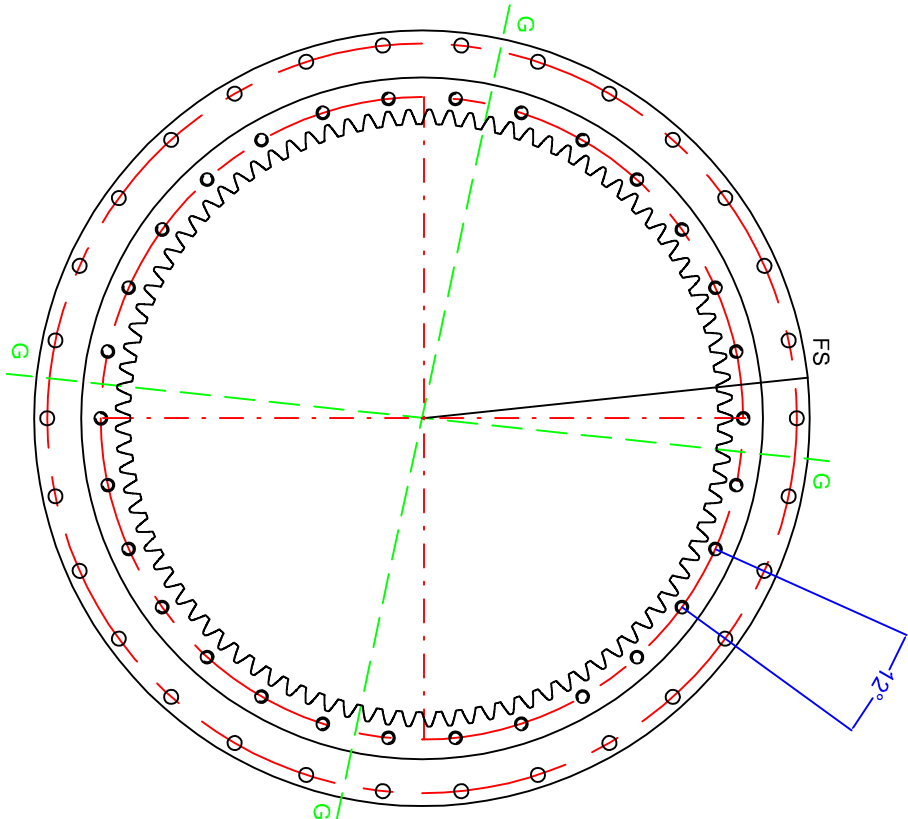
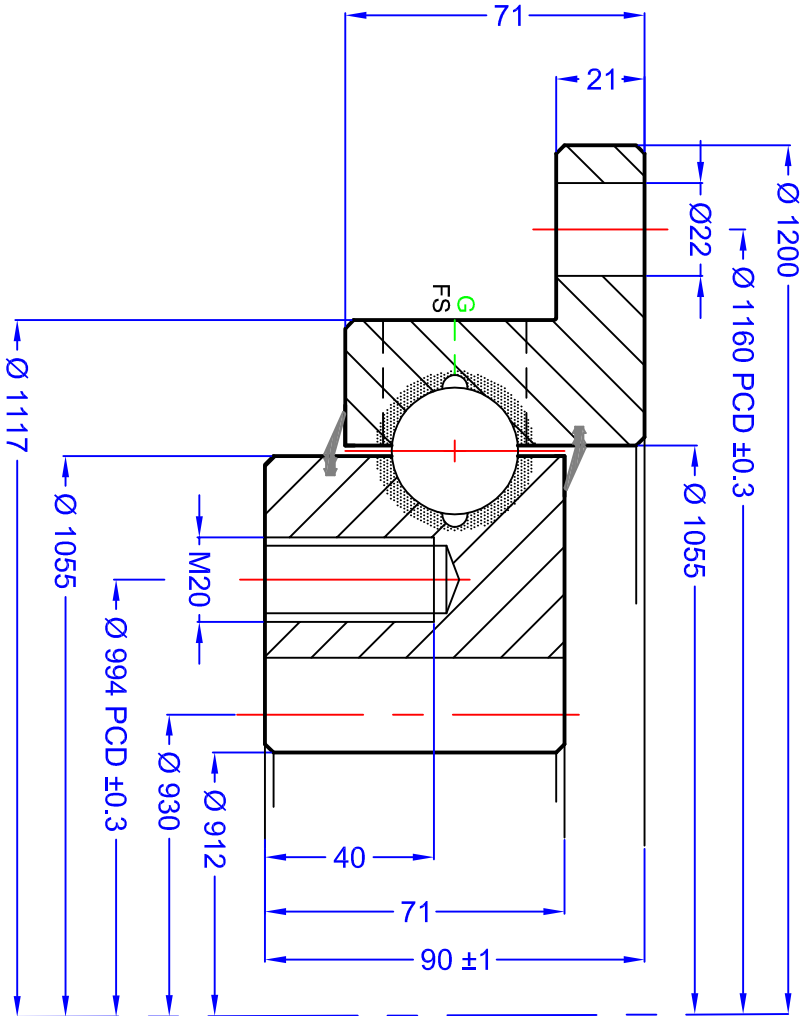
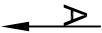


GEN. TOLERANCES	0.5 - 6	±0.1	6 - 30	±0.2	30 - 120	±0.3	120 - 315	±0.5	315 - 1000	±0.8	1000 - 2000	±1.2	2000 - 4000	±2	4000 - 8000	±3
GEN. MACHINING	$\sqrt{\text{ }}$	0.4	$\sqrt{\text{ }}$	1.6	3.2	$\sqrt{\text{ }}$	6.3	$\sqrt{\text{ }}$	12.6	$\sqrt{\text{ }}$	25 ROUGH	$\sqrt{\text{ }}$		$\sqrt{\text{ }}$		



VIEW ON 'A' SHOWING DRILLING PATTERN AND OTHER DETAILS

GEAR DATA		SPUR	WORM	HELICAL
HARDED GEAR	NO			
NUMBER OF TEETH (z)	93		MODULE (m)	10
PRESSURE ANGLE (α)	20°		DP	
ADDENDUM COEFFICIENT (x)	0			
PROFILE CORRECTION (y)	0			
BOLT DATA				
TRUNCATION (mm)	-1 mm	Fz (Normal)	KN	KN
PITCH CIRCLE DIAMETER	930 mm	Fz (Mass)	KN	KN
MEASUREMENT ON K TEETH	mm	Pin Diameter	mm	mm
RUNOUT NOT HARDENED/HARDED		LOADING PLUG	'FS'	SOFT ZONE
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REV

DATE

MODIFICATION

REVISED BY

QCB

Bearings

SLEWING

RINGS &

DRIVES

Orleton Lane, Wellington, Telford, TF1 2BG, UK

P: 01952 222300 F: 01952 242938

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FIG 1200 32 00 AA LM

DRAWN: LW

DATE: 29/01/2016

CHECKED: LLM