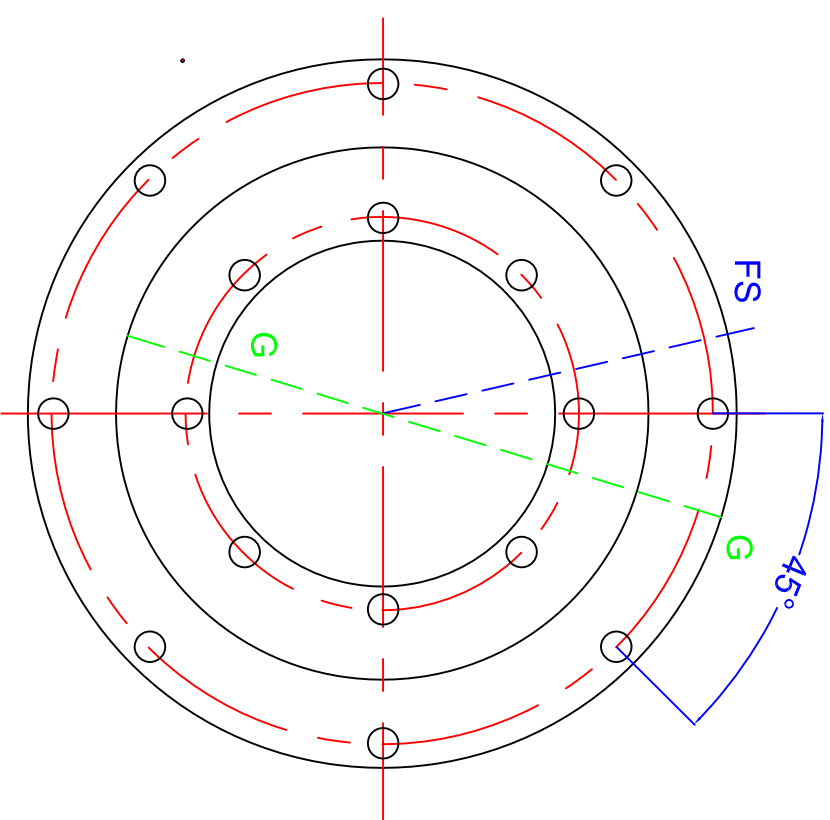
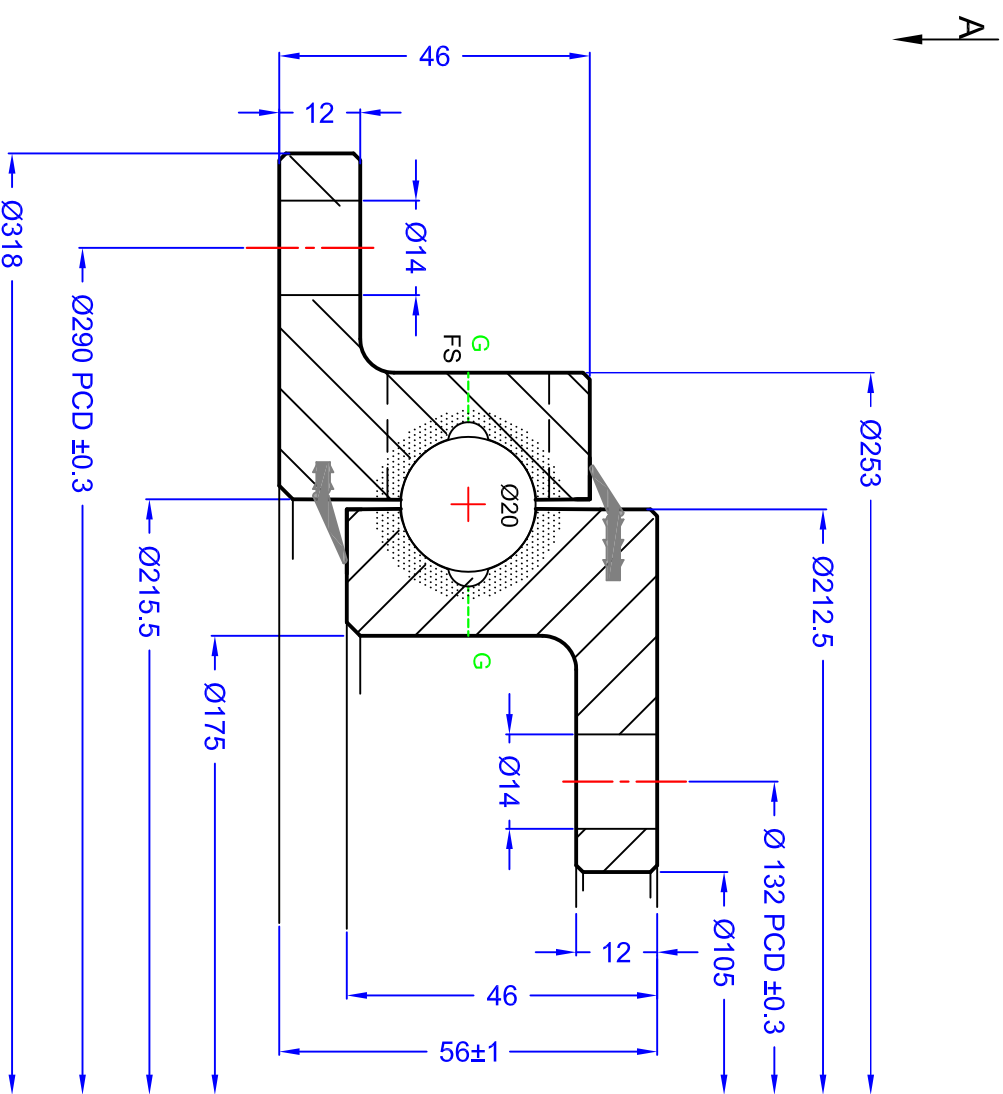


[illegible]

DESIGNED IN ACCORDANCE WITH DESIGNATED QCB SLEWING RING STANDARDS									
GEAR DATA		SPUR		Non toleranced dimensions to ISO 2768-1 m All burrs and sharp edges to be removed. Standard corner chamfer 1mm x 45° Internal radial and axial clearance figures to QCB standard 2014 or revisions thereof The HARDNESS GAP is to be indicated by stamped letter R or a PAINT mark on the exterior surface The high point of gear eccentricity to be indicated by GREEN or BLUE paint on 3 teeth					
HARDENED GEAR		NO							
NUMBER OF TEETH (z)		MODULE (m)							
PRESSURE ANGLE (α)		DP							
ADDENDUM COEFFICIENT (x)									
PROFILE CORRECTION (xm)		CALCULATED GEAR STRENGTH							
TRUNCATION (fm)		Fz (Normal)		KN					
PITCH CIRCLE DIAMETER		Fz (Max)		KN					
MEASUREMENT ON K TEETH		mm		Pin Diameter		mm			
RUNOUT NOT HARDENED/HARDENED									
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BOLT DATA									
		INNER		8 =		MOUNTING HOLES		Ø14	
		OUTER		8 =		MOUNTING HOLES		Ø14	
		GREASE HOLES		G		1 + 1 M6			
		LOADING PLUG		FS		SOFT ZONE		R	
		SEAL SIZE		TBA					

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REV	DATE	MODIFICATION	REVISD BY
		QCB Bearings SLEWING RINGS & DRIVES	<i>Imported by NBC Group Ltd</i> Orleton Lane, Wellington, Telford, TF1 2BG, UK P: 01952 222300 F: 01952 242938 www.nbcgroup.co.uk QCB is a registered trademark of NBC Group Ltd
QCB or NBC DRAWING NUMBER		DRAWN: LJM DATE: 13/04/2018 CHECKED: LJM	
FUN 318 20 00 CC LM			
QCB RS 11/2016			