

 SLEWING RINGS & DRIVES		<h2 style="text-align: center;">Slewing ring application sheet</h2>							
<p style="color: red; text-align: center;">Kindly fill in the required data and submit to technical@nbcgroup.co.uk or fax +44 1952 242938</p> <p style="color: red; text-align: center;">A sketch would assist in our visualisation of your requirements. We have both CAD and 3D software available</p> <p style="color: red; text-align: center;">We have inserted typical answers in some boxes to assist your understanding of the form</p>									
1a	Customer				Tel				
1b	Address				Fax				
1c	Contact				e-mail				
2a	Project #/ Desc.				New project or replacement?		New		Rep
2b									
2c	Replacement for existing part part ?				Manufacturers part reference or drawing				
3a	Load data (include structural loads)		Loads Applied?		Loads Suspended?		Service factor included? (Y/N)		
3b	Required safety factors? Specific design codes?				Lloyds/ DNV/ BV etc				
<p style="text-align: center;">Please indicate if any safety factors have been included in your figures. If not we may add a service factor based on industry standards</p>									
3c	Load type (Static or Dynamic)		1 - Dynamic	2 - Dynamic	3 - Dynamic	4 - Static	5 - Static	6 - Static	
3d	Load case # or label (max/ test)		Normal				Test	Survival	
3e	Axial load		KN						
3f	Radial load		KN						
3g	Moment load		KNm						
3h	Rotation Speed		rpm			0	0	0	
3i	%age cycle time		Total 100%	60	20	20	0	0	0
3j	<p style="text-align: center;">Dynamic cycle time must add to 100%. Static loads are considered seperately to life calculations.</p>								
3k	Rotating ring		Inner		Outer		Shock loading?		Smooth / Moderate / Severe
3l	Rotation axis		Horizontal		Vertical		Inclined		(Degrees from vertical?)
3m	Rotation < 360 from centerline			degrees	Time to swing "x" degrees				seconds
3n	<p style="text-align: center;">Oscillatory motion (Note: if the bearing moves "x" degrees off a centreline, 1 full oscillation defined as = "4x" degrees</p>								
3o	Rotation		Continuous		Intermittent		Reversible		
3p	Expected service life (i.e actual rotation hours)								
4a	Spur gear data		External		Internal		Module / DP		Gear face width (mm)
4b	Number of teeth on geared ring			Addendum correction?				Center distance (mm)	
4c	Number of teeth on pinion gear			Addendum correction?			No. of pinions and relationship		2@120°
4d	Calculated torque on geared ring			KNm	or	Tangential gear force on geared ring			KN
4e	Calculated torque on single pinion			KNm	or	Tangential gear force on single pinion			KN
5a	Ambient temp C			Special seals? (Normal = NBR)			VITON, Oring or V seal, Labyrinth seal		
5b	Grease point location			Preferred size			6mm, 8mm, 10mm, 1/8" BSP or other		
5c	Critical dimensions		(List any critical dimensions or other data which must be considered)						
5d									
5e									
5f									
5g									
5h									
5i									

Slewing ring application sheet

Sketch your concept noting significant forces and relevant dimensions